



Preliminary Data sheet

Tailor made Engineering Plastic

Product: Kaycom ABS 013-GF17 black 94330

Injection moulding type reinforced 17% glass fibres

TYPICAL PROPERTIES ①	Standard	Unit	TYPICAL VALUE	
			Dry	conditioned
PHYSICAL:				
Density	ISO 1183	g/cm ³	1,17	--
Moisture absorption (23°C /50% RH)	ISO 62	%		
Melt Volume Rate, MVR at 220 °C /10kg	ISO 1133	cm ³ /10 min	12	--
Filler content		%	17	--
MECHANICAL:				
Tensile Modulus	23°C ISO 527-2	Mpa	5000	--
Tensile Stress at break	23°C ISO 527-2	Mpa	65	--
Tensile Strain, yield	23°C ISO 527-2	%	--	--
Flexural Modulus	23°C ISO 178/A	Mpa		
IMPACT:				
Charpy impact unnotched	23°C ISO 179	KJ/m ²	17	
Charpy notched impact strength	23°C ISO 179	KJ/m ²	5	
THERMAL:				
Vicat softening temperature	ISO 306	°C	105	
Heat deflection temperature HDT A	ISO 75	°C		
Flammability UL 94	UL 94	mm	HB	
ELECTRICAL:				
Volume Resistivity	IEC 60093	Ohm-cm	>1.E+15	
Dielectric Strength in oil 0,8 mm	IEC 60243	KV/mm	35	
PROCESSING PARAMETERS/Injection moulding				
Drying Temperature		°C	85-95	
Drying Time		Hrs	2-4	
Melt Temperature		°C	240-260	
Mould Temperature		°C	40-80	

Version: 20 May 2014

① Typical values only. Variations within normal tolerances are possible for various colours. They are based on our general experience and given in good faith, but we are unable to accept responsibility in respect of factors which are outside our knowledge or control

Kays Kft. Quality system is validated / certificated to ISO 9001-2008 by TÜVReinland InterCert Kft.